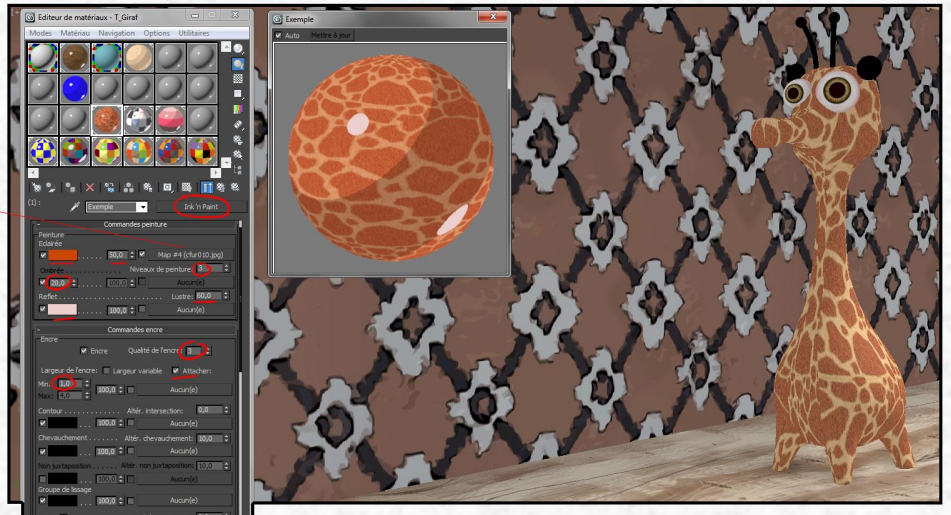
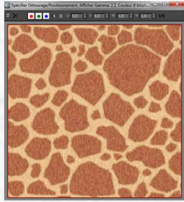
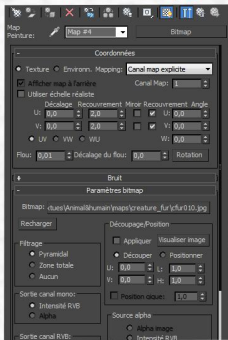




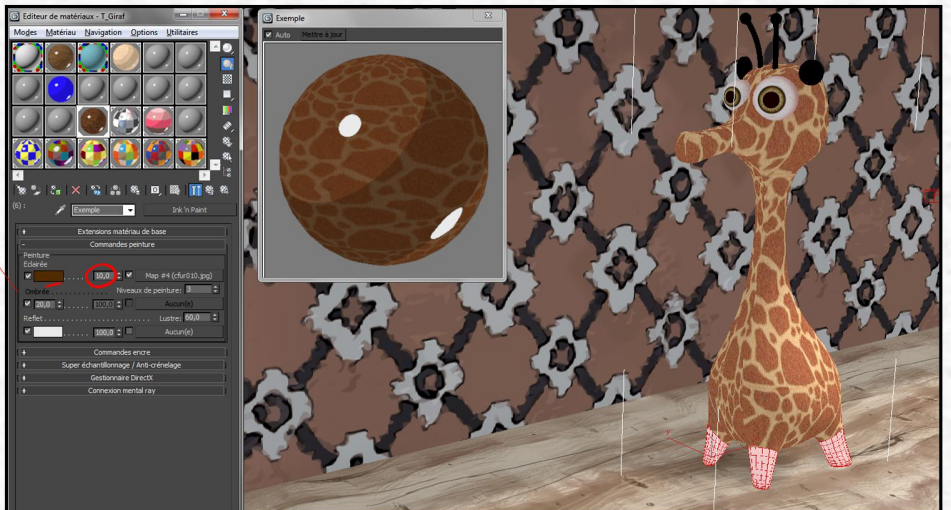
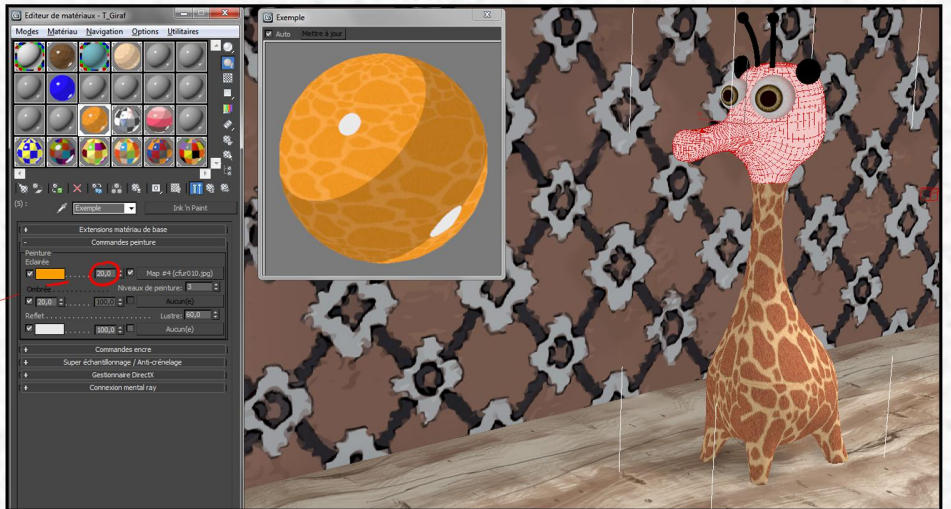
How I have used a Cell shading effect

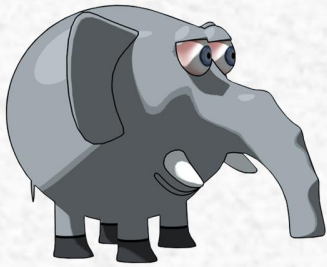
I use for this cartoon effect a Ink n Paint Material

A Simple Bitmap Texture

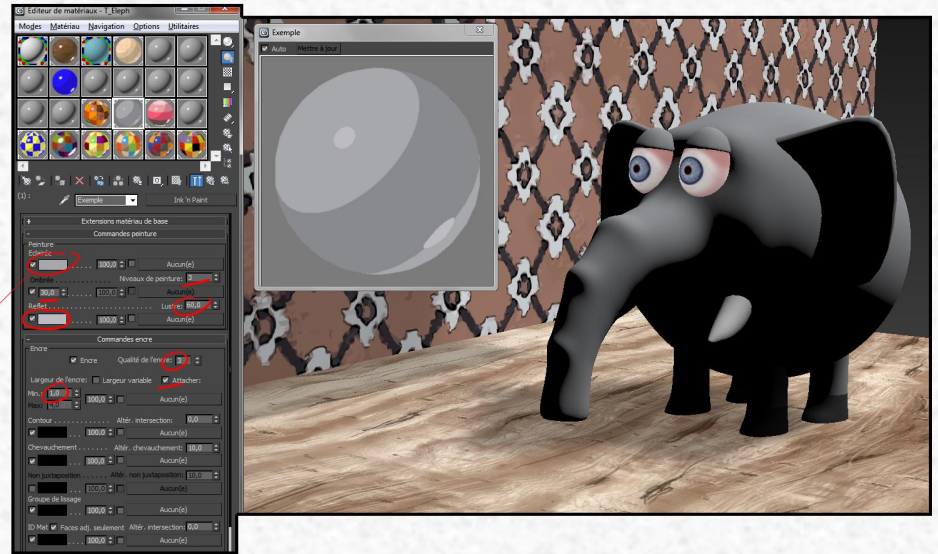


For the legs and head I just changed the color and some parameters

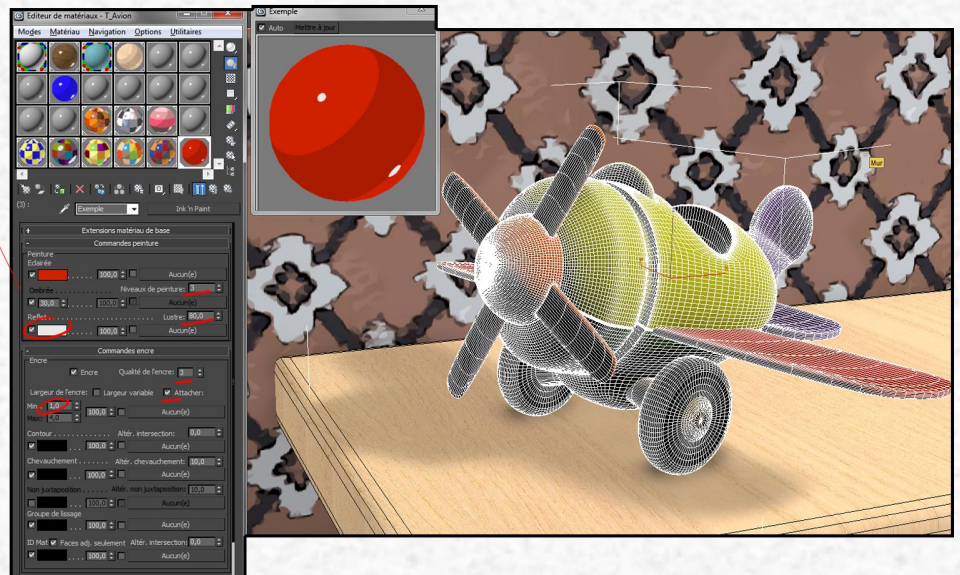




I changed essentially the shadow degrees and the reflect color for a different result



For the airplane and the elephant I used a simple color with different parameters



Here for the wood I added a simple texture and changed the parameters

